



MEGAMIX II

PATCHING & RESURFACING

Concrete Rehabilitation

Description

XYPEX MEGAMIX II is a high performance, high-build repair mortar for the patching and resurfacing of deteriorated concrete. Megamix II has been specifically formulated to produce superior bond, low shrinkage, chemical durability and high strength. It is a one component mortar and can be either sprayed or trowel applied at a thickness of 10 - 50 mm per layer. The high performance characteristics of Megamix II are enhanced by Xypex's unique crystalline waterproofing and protection technology.

NOTE: For rehabilitation applications, where a thin parge coating (less than 10 mm) or a cap coat for Xypex Concentrate is required, refer to the product data sheet for Megamix I.

Recommended for the Rehabilitation of:

- Water Tanks and Reservoirs
- Water and Wastewater Treatment Plants
- Concrete Water and Sewer Pipes
- Manholes, Vaults and Underground Structures
- Marine Structures
- Bridge Structures
- Tunnels and Multi-story Car Parks
- Foundations
- Dams and Hydroelectric Facilities
- Water and Irrigation Channels

Advantages

- Excellent adhesion and bond to concrete substrates
- Resistant to chemical attack
- Low shrinkage, fibre reinforced
- Highly resistant to chloride diffusion
- Sulfate resistant (very severe sulfate exposure)
- Ready to use – just add water
- Vertical and overhead concrete repair; sprayable
- Non-toxic, no VOCs
- Approved for use with potable water

Packaging

Megamix II is packaged in a 20 kg pail.

Storage

Xypex products must be stored dry at a minimum temperature of 7°C. Shelf life is two years.

Coverage

At 12.5 mm thickness, each 20 kg pail of Megamix II will cover 0.84 m².

Laboratory Test Data

Compressive Strength (ASTM C 109) ¹	
@ 24 hrs	18 MPa
@ 3 days	32 MPa
@ 7 days	42 MPa
@ 28 days	53 MPa
Flexural Strength (ASTM C 78)	
@ 28 days	8.2 MPa
Splitting Tensile Strength (ASTM C 496)	
@ 28 days	4.2 MPa
Direct Tensile Bond Strength to Concrete (ASTM C 1583) ¹	
@ 90 days	2.3 MPa
Elastic Modulus (EN 13412)	
28 days	20.4 GPa
Rapid Chloride Permeability (ASTM C 1202)	
@ 28 days	572 coulombs
@ 90 days	420 coulombs
Carbonation Depth (EN 13295)	
@ age 49 days for 56 days in 1% CO ₂	no measurable carbonation depth
Scaling Resistance (ASTM C 672)	
50 cycles	no scaling
Sulfate Resistance – (Product tested to ASTM C 1012)	
6 mo expansion	0.027%
12 mo expansion	0.029%
Chemical Resistance (ASTM C 267)	
mass loss (84 days)	negligible (retained 99.8% mass)
Setting Time (ASTM C 266)	
initial	3:25 hrs:min
final	5:00 hrs:min
Note: Testing completed @ 14% water content of the mass of the dry ingredients @ 6% air content.	
¹ Results may differ based on statistical variability and site conditions. Recommended minimum specified strength for field conditions are: Compressive Strength: > 45 MPa and Bond Strength: > 0.9 MPa.	

Application Procedures

1. SURFACE PREPARATION Remove loose, delaminated or unsound concrete by high pressure water blast, chipping, or other means. Complete structural or reinforcing steel corrosion repairs as necessary. Saw cut perimeter of repair area to a minimum depth of 10 mm (19 mm

preferred). Remove dust, micro fractured particles and foreign material from the repair area by pressure washing or other suitable means necessary to clean surface to obtain desired bond. A roughened surface texture such as ICRI CSP 5 or greater is typically required to achieve adequate bond. Maintain surface in saturated surface dry conditions during the application of Megamix II mortar.

2. MIXING PROCEDURES Best results are achieved using a mechanical mortar mixer and paddle with a capacity for low speed continuous blending. For small quantities of material a drill and paddle mixer can be substituted. Mix typically requires 2.7 - 2.8 litres per 20 kg pail. Use only sufficient clean water to create a medium to stiff mortar consistency. Add approximately 90% of the required amount of water to a mixer and then add the Megamix II powder. Mix briefly and add additional water to achieve the required consistency (do not exceed maximum water without consulting Xypex Australia Technical Services Representative). Mix 3 - 5 minutes to achieve a uniform consistency. Over mixing or delivery delays may result in product stiffening. Do not over water.

3. APPLYING MEGAMIX II Saturate the repair area with clean water and allow the surface to come to a saturated, surface dry (SSD) condition. For improved bond, apply scrub coat of Megamix II onto prepared surface. Apply full coat of Megamix II while scrub coat is still wet (generally within 20 minutes). When applying Megamix II by low pressure spray equipment, use sufficient velocity to compact and build the thickness of the mortar. The spray nozzle should have a minimum 12.5 mm orifice to prevent clogging. Spray-apply Megamix II, at a right angle to surface. When applying Megamix II with a trowel ensure that the Megamix II is fully consolidated and worked well into the scrub coat and substrate. Complete finishing operations as quickly as possible. Megamix II can be finished to varying surface textures, including a rough finish directly from spraying nozzle, to semi-smooth using a wood or rubber float or smooth using a steel trowel.

NOTE:

- i. For a recommendation regarding the specific type of equipment required for the mixing and for the spray application of Megamix II, contact the Technical Services Department of Xypex Australia.
- ii. For enhanced chemical protection and crack healing of the substrate Xypex Concentrate may be applied to broom finished surface of the Xypex Megamix II as soon as the surface will accept the Xypex Concentrate without being disturbed. The Xypex Concentrate must then be mist cured for as long as required to ensure a 3 day wet cure of the Megamix II below it. Gamma Cure alone is not sufficient for curing a Concentrate on Megamix II

installation.

- iii. Xypex Xycrylic Admix, at 2 parts water to 1 part Xycrylic dilution may be used as mix liquid in place of water for Megamix II.

- iv. Megamix II should not be mixed and placed at temperatures below 3°C or above 30°C. Protect from rapid evaporation (hot and/or cold and windy conditions).

4. APPLICATION THICKNESS The thickness of the Megamix II application will depend on specific job site conditions and requirements. As a general guide, application thickness should be between 10 mm and 50 mm. Single layer thickness for spray application will depend on equipment and applicator skill, but may be up to 50 mm vertical and 40 mm overhead. Roughen or score the surface before applying successive layers and apply immediately following initial set.

NOTE:

- i. For any application greater than 50 mm thickness contact the Technical Services Department of Xypex Australia or your local Xypex Technical Services Representative.
- ii. Megamix II can be extended with clean 10 mm coarse aggregate in specific applications. Use 11 kg of aggregate per 20 kg pail.

5. CURING Curing is essential to achieve optimum quality and durability of the repair mortar. Cure Megamix II using moist curing methods. For moist curing, apply continuous source of moisture by spray, or utilize wet burlap and polyethylene sheet or other suitable methods for a minimum of 3 days. Containment structures (i.e. reservoirs, tanks, etc.) can be filled with water following 3 days moist curing of the Megamix II coating. When using a 2:1 water to Xycrylic Admixture blend as the mix liquid, wet curing should not be done except in extremely hot and dry conditions. In these conditions consult Xypex Australia Technical Services Department.

NOTE:

- i. In most cases early curing procedures will be required prior to final set. This typically involves use of fog spray, or suitable evaporation retarding compounds following finishing.
- ii. Megamix II should not be mixed and placed at temperatures below 3°C or above 30°C. Protect from rapid evaporation (hot and/or cold and windy conditions).
- iii. Prior to the installation, it is recommended that a test section be completed under anticipated ambient and project conditions to demonstrate appropriate bond strength.

Technical Services

For more instructions, alternative application / curing methods, or information concerning the compatibility of the Xypex treatment with other products or technologies, contact the Technical Services Department of Xypex Australia or your local Xypex Australia Technical Services Representative.

Safe Handling Information

Xypex is an alkaline material. As a cementitious powder or mixture, Xypex may cause significant skin and eye irritation. Directions for treating these problems are clearly detailed on all Xypex pails and packaging. The Manufacturer also maintains comprehensive and up-to-date Safety Data Sheets on all its products. Each sheet contains health and safety information for the protection of workers and customers. The Manufacturer recommends you contact Xypex Australia or your local Xypex Australia Technical Services Representative to obtain copies of Safety Data Sheets prior to product storage or use.

Warranty

Concrete Waterproofing Manufacturing Pty Ltd (trading as Xypex Australia) (the "Manufacturer") warrants that the products manufactured by it shall be free from material defects and be of a consistent quality. Should any of the products be proven defective, the liability of the Manufacturer shall be limited to replacement of the product ex-factory. The Manufacturer gives no warranty as to fitness of the products for any particular purpose. The user shall: determine the suitability of the product for its intended use; comply with the directions for use and safe handling information available from Xypex; and assume all risks and liabilities in connection with the use of this product.

Sustainability

Global GreenTag™ is a recognised third party certification schemes for Green Star® in Australia and NZ and can certify in a single certificate all Materials Calculators, VOCs, Formaldehyde Reduction, Best Practice PVC and Post Consumer Recycled Content credits. GreenTag is a unique Australian Competition and Consumer Commission (ACCC) approved National Certification Mark and is also registered as a Certification Mark in the EU and UK and is also the Preferred Certifier for the EarthCheck Eco-hospitality certification program.



Climate Active is an Australian Government program that drives voluntary climate action by Australian businesses. The brand represents Australia's collective effort to measure, reduce, and offset carbon emissions to lessen our negative impact on the environment.

Climate Active certification is awarded to organisations that have credibly reached a state of carbon neutrality against the requirements of the Climate Active Carbon Neutral Standard. Climate Active certification is available for organisations (business operations), products, services, events, precincts and buildings.



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